

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|---|--|----------------------|---------------------|------------------|
| 10/684,502 | 10/15/2003 | Tomoyo Yamaguchi | 244071US2 | 4605 |
| 22850 | 7590 05/17/2005 | | EXAMINER | |
| OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C. | | | CHEN, KIN CHAN | |
| | 1940 DUKE STREET ALEXANDRIA, VA 22314 | | ART UNIT | PAPER NUMBER |
| | • | | 1765 | |

DATE MAILED: 05/17/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

| | Application No. | Applicant(s) | | | |
|--|--|---|--|--|--|
| Office Action Summan | 10/684,502 | YAMAGUCHI, TOMOYO | | | |
| Office Action Summary | Examiner | Art Unit | | | |
| | Kin-Chan Chen | 1765 | | | |
| The MAILING DATE of this communication Period for Reply | appears on the cover sheet wit | th the correspondence address | | | |
| A SHORTENED STATUTORY PERIOD FOR RETHE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CF after StX (6) MONTHS from the mailing date of this communication. If the period for reply specified above is less than thirty (30) days, and if NO period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by some and patent term adjustment. See 37 CFR 1.704(b). | ON. R 1.136(a). In no event, however, may a rent. a reply within the statutory minimum of thirty string will apply and will expire SIX (6) MONT tatute, cause the application to become AB | ply be timely filed (30) days will be considered timely. (HS from the mailing date of this communication. ANDONED (35 U.S.C. & 133). | | | |
| Status | | | | | |
| 1) Responsive to communication(s) filed on | | | | | |
| · _ · | This action is non-final. | | | | |
| | Since this application is in condition for allowance except for formal matters, prosecution as to the ments is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. | | | | |
| Disposition of Claims | | | | | |
| 4) ⊠ Claim(s) <u>1-28</u> is/are pending in the applica 4a) Of the above claim(s) is/are with 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) <u>1-28</u> is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction are | drawn from consideration. | | | | |
| Application Papers | • | | | | |
| 9)☐ The specification is objected to by the Exar | niner. | | | | |
| 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. | | | | | |
| Applicant may not request that any objection to | the drawing(s) be held in abeyand | ce. See 37 CFR 1.85(a). | | | |
| Replacement drawing sheet(s) including the ∞ | | | | | |
| 11)☐ The oath or declaration is objected to by the | e Examiner. Note the attached | Office Action or form PTO-152. | | | |
| Priority under 35 U.S.C. § 119 | • | | | | |
| 12) Acknowledgment is made of a claim for force a) All b) Some * c) None of: 1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the application from the International Bu * See the attached detailed Office action for a | nents have been received. nents have been received in Appriority documents have been reau (PCT Rule 17.2(a)). | oplication No received in this National Stage | | | |
| | | | | | |
| Attachment(s) 1) X Notice of References Cited (PTO-892) | 4\ \[\] | (PTO 412) | | | |
| 2) 🔲 Notice of Draftsperson's Patent Drawing Review (PTO-948 | Paper No(s) | ummary (PTO-413) /Mail Date | | | |
| Information Disclosure Statement(s) (PTO-1449 or PTO/SB Paper No(s)/Mail Date | | formal Patent Application (PTO-152) | | | |

DETAILED ACTION

Page 2

Claim Rejections - 35 USC § 102

- The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:
 A person shall be entitled to a patent unless –
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 2. Claims 1-3 are rejected under 35 U.S.C. 102(e) as being anticipated by Li et al. (US 6,670,278; hereinafter "Li").

In a method for plasma treatment, Li teaches that a substrate including a SiC layer and a SiO₂ layer may be arranged in a chamber. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF₃. SiO₂ may be a mask layer on the SiC layer. SiO₂ may be a base layer of the SiC layer (col. 4, line 62 through col. 5, line 1; col. 5, lines 23-30. col. 6, lines 8-45).

Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 4-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Li et al. (US 6,670,278; hereinafter "Li") as evidenced by Demmin (US 6,635,185).

In a method for plasma treatment, Li teaches that a substrate including a SiC layer and a SiO₂ layer may be arranged in a chamber. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF₃. SiO₂ may be a mask layer on the SiC layer. SiO₂ may be a base layer of the SiC layer. Li teaches that the substrate may include an organic layer. Li teaches that the organic layer may be a base layer of the SiC layer. See col. 4, line 62 through col. 5, line 1; col. 5, lines 23-30; col. 6, lines 8-45.

Li teaches that the inert gas such as Ar may be added to the etching gas. Other inert gas can be substituted for Ar. Hence, it would have been obvious to one with ordinary skill in the art to use nitrogen because it is one of the most popular inert gases used in the art of plasma etching.

The above-cited claims differ from Li by specifying various compositions and processing parameters (such as ratios of flow rates of etchants in claims 6, 7, 9, 11,15, and 16). However, same were known to be result effective variables and commonly determined by routine experiment. The process of conducting routine experimentations so as to produce an expected result is obvious to one of ordinary skill in the art. In the absence of showing criticality, it is the examiner's position that a person having ordinary

Art Unit: 1765

skill in the art at the time of the claimed invention would have found it obvious to modify
Li by performing routine experiments by using various compositions and different
processing parameters to obtain optimal result. See Demmin (US 6,635,185) in the
record as evidence.

Claim Rejections - 35 USC § 102

5. Claims 1, 2, 4, 5, and 8 are rejected under 35 U.S.C. 102(a) as being anticipated by Nishizawa (US 6,617,244).

In a method for plasma treatment, Nishizawa teaches that a substrate including a SiC layer and a SiO₂ layer may be arranged in a chamber. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF₃. SiO₂ may be a mask layer on the SiC layer. The etching gas may include nitrogen. (col. 5, lines 58-60; col. 6, lines 53-55; Fig. 2B).

Claim Rejections - 35 USC § 103

6. Claims 18-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Patel et al. (US5,958,793; hereinafter "Patel") in view of Nishizawa (US 6,617,244).

In a method for plasma treatment, Patel teaches that a substrate including a SiC layer. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF₃ and free from any material having O. Patel teaches that the substrate may include glass or other materials. The

Page 5

disclosure of Patel is not limited to a particular substrate. Hence, it would have been obvious to one with ordinary skill in the art to use organic dielectric (low-K material). silicon oxide, or metal (e.g., copper) because they are well-known substrates being used in the art of semiconductor device fabrication. See abstract; col.1, lines 14-17, 25-27; col. 2, lines 10-19.

The claimed invention differs from the Patel by specifying adding nitrogen to the etchant. However, it is known that nitrogen may be added to the etchant to improve the uniformity of etching. Nishizawa is only relied on to show that nitrogen may be added to the etchant to effectively etch SiC (see col. 8, lines 60-67). Hence, it would have been obvious to one with ordinary skill in the art to use nitrogen as taught by Nishizawa in the process of Patel in order to effectively etch SiC.

7. Claims 18-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Patel et al. (US 5,958,793; hereinafter "Patel") as evidenced by Li et al. (US 6,009,830) and Witek et al. (US 5,627,395).

In a method for plasma treatment, Patel teaches that a substrate including a SiC layer. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF3 and free from material having O. Patel teaches that the substrate may include glass or other materials. The disclosure of Patel is not limited to a particular substrate. Hence, it would have been obvious to one with ordinary skill in the art to use organic dielectric (low-K material), silicon oxide, or metal (e.g., copper) because they are well-known substrates being used in the art of

Art Unit: 1765

semiconductor device fabrication. See abstract; col.1, lines 14-17, 25-27; col. 2, lines 10-19.

The claimed invention differs from the Patel by specifying adding nitrogen to the etcahnt. However, it is known that inactive gas such as Ar, or N2 may be added to the etchant to improve the uniformity of etching. See Li et al. (US 6,009,830; col. 1, lines 33-45) and Witek et al. (US 5,627,395; col. 5, lines 31-33) in the record as evidences. Hence, it would have been obvious to one with ordinary skill in the art to use inert (inactive) gas such as nitrogen in the plasma etching process in order to improve the uniformity of etching.

Claims 18-20, 22, 23, 25-28 are rejected under 35 U.S.C. 103(a) as being 8. unpatentable over Nemani et al. (US 6,764,958; hereinafter "Nemani") as evidenced by Li et al. (US 6,009,830) and Witek et al. (US 5,627,395).

In a method for plasma treatment, Nemani teaches that a substrate including a SiC layer. An etching gas may be introduced into the chamber. The SiC layer may be plasma etched. The etching gas may include CHF3 and free from any material having O. Nemani teaches that the substrate may include an oxide layer (e.g., SiO₂) or a metal (e.g., copper) layer. See col. 7, lines 44 through col. 8, line 59).

The claimed invention differs from the Nemani by specifying adding nitrogen to the etcahnt. However, it is known that inactive gas such as Ar, or N2 may be added to the etchant to improve the uniformity of etching: See Li et al. (US 6,009,830; col. 1, lines 33-45) and Witek et al. (US 5,627,395; col. 5, lines 31-33) in the record as evidences.

Hence, it would have been obvious to one with ordinary skill in the art to use inert (inactive) gas such as nitrogen in the plasma etching process in order to improve the uniformity of etching.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Demmin (US 6,635,185; Col. 7, lines 5-25) teaches that one skilled in the art of plasma etching and cleaning may vary type of plasma etching (RIE, HDP, plasma etching..), composition, flow rate, temperature, pressure, power, time, bias accordingly to etch a desired material satisfactorily. Li et al. (US 6,009,830; col. 1, lines 33-45) and Witek et al. (US 5,627,395; col. 5, lines 31-33) teach that inactive gas such as Ar, or N₂ may be added to the etchant to improve the uniformity of etching.

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kin-Chan Chen whose telephone number is (571) 272-1461. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine Norton can be reached on (571) 272-1465. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status

Application/Control Number: 10/684,502

Art Unit: 1765

information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

May 12, 2005

Kin-Chan Chen Primary Examiner Art Unit 1765 Page 8